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000006

D206-802-032
Job Sheet 182885



Part No: D206-802-032

Job Qty: 1 ea

Part Name: Passenger Door Opener RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG IIN D206-802-3 REV A, DSI9579 REV B IPP Rev:A 10.12.03 as per dwg rev.A DD ver:EC IPP Rev:B 11.10.25 AS PER DSI9579 REV.A DD ver:EC IPP Rev:C 11.12.19 PER DSI9579 REV B DD ver:EC IPP Rev:D 12.07.30 AS PER ECN12-624 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 26 2018
105	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-3 68-6		DEC 03 2018
110	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC4 69	68-6	DEC 03 2018
120	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1 69	69	DEC 03 2018
125	DC	1 pcs	9/21/18	9/21/18	0.00	0.00	DC		DEC 03 2018
130	QC21-FG	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		DEC 03 2018

Part Op 120 - Identify and pack for shipping as per PPPDD206-802-032

Descriptions: 125 - Photocopy bluefile and create labels per PPP D206-802-032 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3523-4-4	Rivet	4 Ea (4 ea)	90-Start up Operation	5084877
D3552-17	Door Prop	1 Ea (1 ea)	90-Start up Operation	5133227
D3552-27	Door Prop	1 Ea (1 ea)	90-Start up Operation	5109255
D3622-5	Ball Stud	2 Ea (2 ea)	90-Start up Operation	5124394
D4108-047	Sill Doubler Assembly	1 Ea (1 ea)	90-Start up Operation	5118912
D4108-11	Template	1 Ea (1 ea)	90-Start up Operation	5185048
D4112-1	Aft Sill Doubler	1 Ea (1 ea)	90-Start up Operation	5008671
D4115-5	Doubler	1 Ea (1 ea)	90-Start up Operation	5148106
MS20426AD4-5	Rivet	4 Ea (4 ea)	90-Start up Operation	5083538
MS20600-AD4W2	Rivet	14 Ea (14 ea)	90-Start up Operation	5095301X10 5006877x4
MS21073L5	Anchor Nut	2 Ea (2 ea)	90-Start up Operation	5083550
NAS1149C0532R	Washer	6 Ea (6 ea)	90-Start up Operation	5089242
NAS1149C0563R	Washer	6 Ea (6 ea)	90-Start up Operation	5060989



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Container No: S126239



Part: D206-802-032

Job No: 182885

Serial No/Batch: S126239

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH10-44 Issue 1 ¹me FAA ⁰⁰STC SR029331

92

DEC 03 2000

DEC 03 2000

DEC 03 2000

DEC 03 2000

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CR3523-4-4	4	93	0
	D3552-17	1	3	0
	D3552-27	1	0	0
	D3622-5	2	0	0
	D4108-047	1	0	0
	D4108-11	1	2	0
	D4112-1	1	6	0
	D4115-5	1	8	0
	MS20426AD4-5	4	2,108	0
	MS20600-AD4W2	14	174	0
	MS21073L5	2	19	0
	NAS1149C0532R	6	568	0
	NAS1149C0563R	6	367	0
Part Specifications				
Specifications could not be found.				

Plex 9/5/18 1:14 PM dart.white.jesse

Change Record

PAGE 1 OF 1

Part Number: D206-802-032

Description: PASSENGER DOOR OPENER, RH

[illegible]

DART SERVICE INSTRUCTION

REFERENCE ONLY

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-802-3 Rev. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D407-802 REV. 0
REF CANADIAN STC: SH10-44
REF FAA STC: SR02933NY
REF EASA STC: 10033253

1.0 PURPOSE:

It has come to Dart's attention that a portion of the airframe on recent Bell 206L4 aircraft is made of composite. In such cases, installing the D4112-1 (ref. D206-802-032 Kit) per IIN-D206-802-3 might not be possible. To that effect, Dart has created DSI 9579-011 Upgrade Kit to facilitate installation of D206-802-032 Kits at Change 001. The parts list of D206-802-032 Kits at Change 002 and later is amended as follows:

2.0 PARTS LIST CHANGE:

5.2 D206-802-031/-032 Passenger Door Opener Kits (IIN-D206-802-3 Rev. A)
52.4.9 D206-802-031/-032 Passenger Door Opener Kits (ICA-D407-802 Rev. 0)

Qty -031	Qty -032	Part Number	Description
		D206-802-031	PASSENGER DOOR OPENER KIT, LH
		D206-802-032	PASSENGER DOOR OPENER KIT, RH

ADD:

	1	D4108-11	TEMPLATE
	1	D4108-047	SILL DOUBLER ASSEMBLY
	4	CR3523-4-4	RIVET
	1	D3552-27	DOOR PROP

3.0 DSI-9579-011 UPGRADE KIT PARTS LIST:

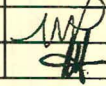
Qty -011	Part Number	Description
	DSI 9579-011	UPGRADE KIT
1	D4108-11	TEMPLATE
1	D4108-047	SILL DOUBLER ASSEMBLY
4	CR3523-4-4	RIVET
1	D3552-27	DOOR PROP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 11.12.07
CERT. NO.: SH10-44
ISSUE NO.: 1

B	ADD DOOR PROP D3552-27	AP	11.12.07
A	NEW ISSUE	MB	11.10.14
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9579	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPGRADE KIT	NTS
DATE	11.12.07	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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5.0 PARTS LIST

5.1 D206-802-029/-030 Crew Door Opener Kits

Qty -029	Qty -030	Part Number	Description
		D206-802-029	CREW DOOR OPENER KIT, LH
		D206-802-030	CREW DOOR OPENER KIT, RH
1	1	D3552-15	DOOR PROP
1	1	D3622-5	BALL STUD
1	1	D4110-3	DOUBLER, SILL
1		D4114-1	DOOR DOUBLER, LH
	1	D4114-2	DOOR DOUBLER, RH
4	4	MS20426AD4-5	RIVET
32	32	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
1	1	MS27130-A26	RIVNUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

REFERENCE ONLY

5.2 D206-802-031/-032 Passenger Door Opener Kits

Qty -031	Qty -032	Part Number	Description
		D206-802-031	PASSENGER DOOR OPENER KIT, LH
		D206-802-032	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	2	D3622-5	BALL STUD
	1	D4112-1	AFT SILL DOUBLER
1	1	D4115-5	DOUBLER
1		D4115-041	LITTER DOOR BRACKET ASSY
3		CR3242-5-4	RIVET
2		CR3243-5-4	RIVET
2	4	MS20426AD4-5	RIVET
9	14	MS20600AD4W2	RIVET
1	2	MS21073L5	ANCHOR NUT
3	6	NAS1149C0532R	WASHER
3	6	NAS1149C0563R	WASHER

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Revision: A

Date: 10.10.13

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